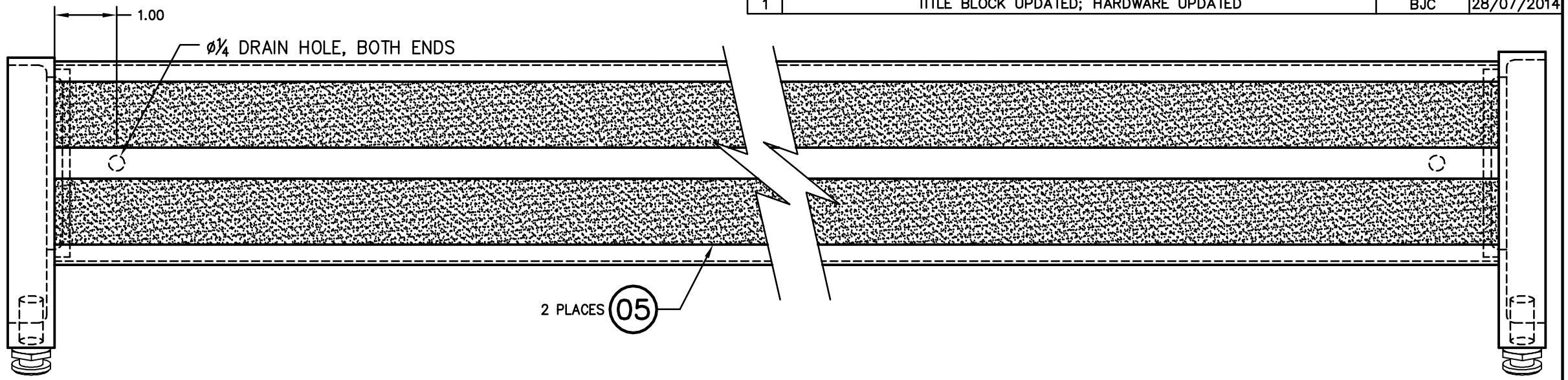
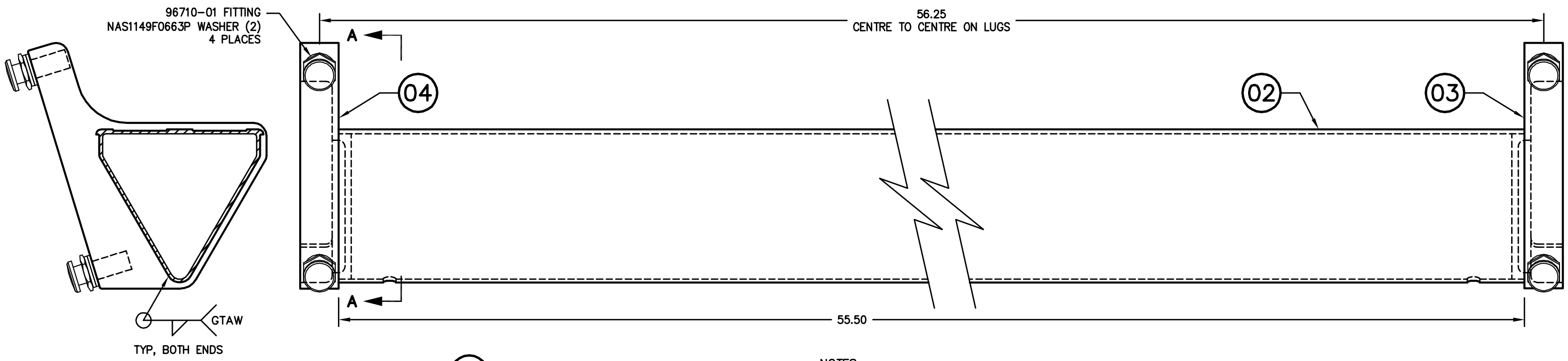
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	TITLE BLOCK UPDATED; HARDWARE UPDATED	BJC	28/07/2014





SECTION A–A

01 STEP ASSEMBLY

NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. WELDING OF 6061 ALUMINUM TO BE COMPLETED BY GTAW METHOD TO AMS2685C. WELDING ROD SHALL CONFORM TO ANSI/AWS ER4043.
3. ALL ALUMINUM PARTS TO BE THOROUGHLY DEGREASED AND POWDER COATED PRIOR TO ASSEMBLY. SAFETY–WALK STRIPS ARE TO BE APPLIED AFTER POWDER COATING.

01	PART NO.	ITEM	DESCRIPTION	MATERIAL
8	NAS1149F0663P		WASHER	
4	96710–01		FITTING	ALTERNATE: ANCRA 40088–14
2	82716–05	05	SAFETY–WALK TAPE (1" WIDE)	3M
1	82722–02	04	STEP BRACKET (RIGHT)	
1	82722–01	03	STEP BRACKET (LEFT)	
A/R	78240	02	STEP EXTRUSION	
	82716–01	01	STEP ASSEMBLY	

QTY — LIST OF MATERIALS

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APPROVALS	DATE
DRAWN: JEFF CLARKE	12 APR 2010
CHECKED: E. BURGOIN	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
TOLERANCES ON:

DECIMALS		ANGLES
X.XXX	±0.010	±1/2°
X.XX	±0.03	
X.X	±0.1	

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EUROCOPTER AS350 & AS355 SERIES QUICK RELEASE MAINTENANCE STEP STEP ASSEMBLY

SCALE 1 : 2	DWG. SIZE	DWG. NO.	REV.
SHEET 1 OF 1	A3	82716	1